

# BX-4X1GAL Packing Instruction



Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirements, as applicable. More information can be obtained by visiting: [www.upwardpackaging.com](http://www.upwardpackaging.com); or via email: [info@upwardpackaging.com](mailto:info@upwardpackaging.com)

## **Packaging Components:**

- 1 Corrugated Box (BX-4X1GAL)
- 4 x 1 Gallon Paint Cans\*
- 4 x Locking Rings\*
- 3M # 305 48mm clear tape (or equivalent)\*

\*Sold Separately

## **Assembly Instructions:**

1. Fold 4 small side flaps on bottom of box. Tuck to form box bottom. (See Figure 1)
2. Fold 2 large side flaps on bottom of box. Tuck into side flaps to complete box bottom. (See Figure 2)
3. Seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape (or equivalent). Extend tape beyond each edge by at least 3".
4. When filling cans, leave sufficient ullage for expansion. Secure lids completely.
5. Align locking rings evenly over lids and by applying even pressure. Make sure rings snap into place. (See Figure 3)
6. Place cans into cells in box.
7. Fold 4 small flaps on top of box – tuck to form box top. (See Figure 4)
8. Fold 2 larger side flaps and tuck to complete box top. (See Figure 5)
9. Seal center seam with tape extending beyond each edge by at least 3".

**Note: maximum gross weight of package = 25.1 kg**

10. Mark and label in accordance with appropriate regulations. At least one set of UN markings and both orientation arrows must not be obstructed by hazard labels or other markings.

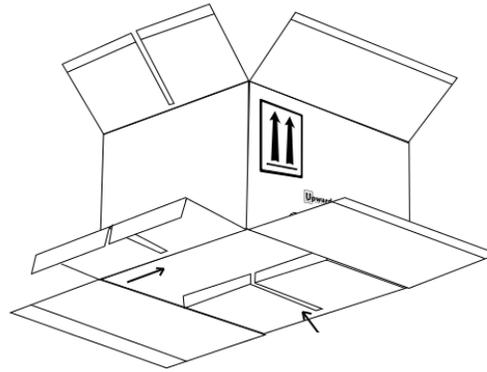


Figure 1

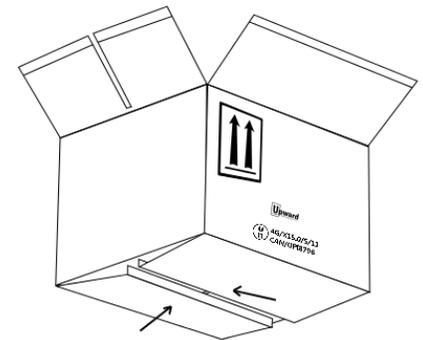


Figure 2

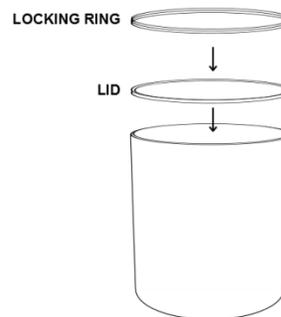


Figure 3

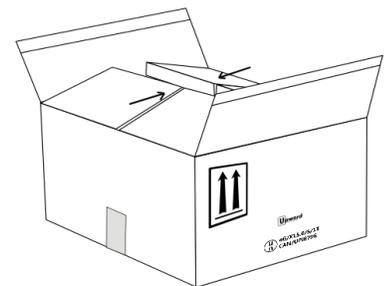


Figure 4

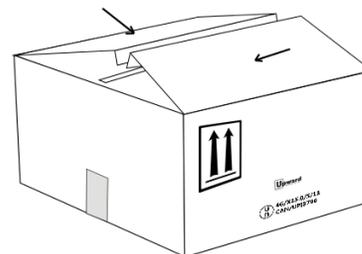


Figure 5

