

BX-11RD Packing Instruction

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirements, as applicable. More information can be obtained by visiting: www.upwardpackaging.com; or via email: info@upwardpackaging.com

Packaging Components:

- 1 Corrugated Carton (BX-11RD)
- 1 Anti-static Liner bag (20" x 24")
- 1 Red 1-Gallon Closed-head Steel Drum (1A1)*
- 3M # 305 48mm clear tape (or equivalent)*

*Sold Separately

Assembly Instructions:

1. Fold flaps on bottom of carton. (See Figure 1)
2. Seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape (or equivalent). Extend tape beyond each edge by at least 2". (See Figure 2)
3. Line carton with included anti-static liner bag. (See Figure 3)
4. When filling can, leave sufficient ullage for expansion.

Note: maximum specific gravity of liquids = 2.1 kg

5. Tighten bung fitting to specifications -
 - 2" closure: 25-30 ft/lb
 - 3/4" closure: 12-15 ft/lb
6. Place can into the liner bag in an upright position. (See Figure 4)
7. Fold/twist and seal top portion of liner bag.

8. Fold flaps on top of carton and seal center seam with tape extending beyond each edge by at least 2". (See Figure 5)

Note: maximum gross weight of package = 9.8 kg

9. Mark and label in accordance with appropriate regulations. At least one set of UN markings and both orientation arrows must not be obstructed by labels or other markings.

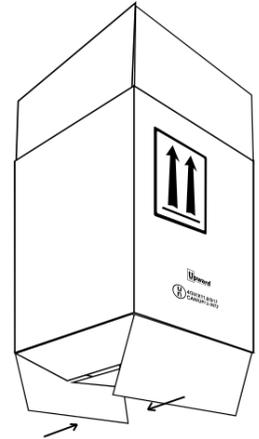


Figure 1

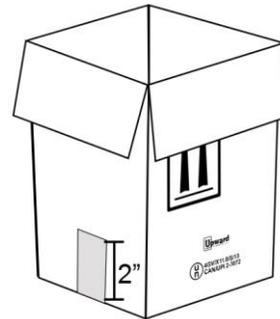


Figure 2

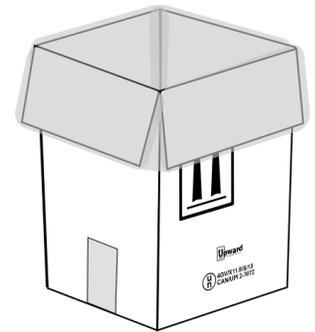


Figure 3

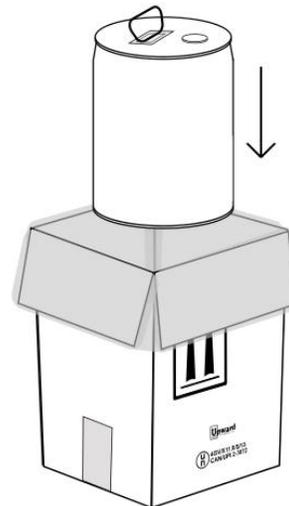


Figure 4

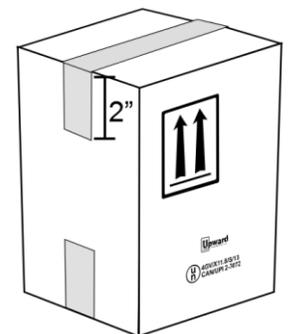


Figure 5